

Step N°	Blank	1	2	3	4	5F
Extension	34,15	30,95	28,57	25,58	25,58	18,18
Area reduction	26,20	24,53	23,08	21,88	21,26	20,00
Area	28,666	21,635	16,642	13,002	10,238	8,190
Working height	3,77	3,07	2,54	2,18	1,81	0



Shape -- 18G | Reduction Study